

DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 18, 2014
Afternoon Shift

BASF EMPLOYEES
47 Last Recordable
352 Last Lost Time

#1 MED / AI 5655 next:

Should be ready for AI 5655

Midnight shift:

Day shift: F-1 was repaired-started making batches.

Afternoon shift:

#1 RC / AI 5655:

Just need to reverse the calciner and install the granulator, change the screener over, and set up the discharge and we will be ready to go.

Midnight shift:

Day shift: Should be set up for AI 5655.

Afternoon Shift:

Exhaust to Trimer for AI 5655

#2 MED line/ Cu-0860:

On hold until more 3818 gets in pass. We are not done...just on hold until more Cu 3818 is made on #5 RC.

Midnight shift: On hold.

Day Shift: On Hold...waiting for next Cu 3818 material to use in powder room

Afternoon Shift: On hold.

#2 RC/ Cu-0860:

Make sure that we are back to temperature per MOD. Note: the fines screen was changed from a 10 mesh to 12 mesh per John Bodmann 6/13/14.

Midnight Shift:

Day shift: Down.

Afternoon shift:

Exhaust to F1

#3 MED line / D-1798 NAQ:

Continue

Midnight Shift:

Day shift: Continued/shut down until day shift Thursday-we are 20 bags ahead.

Afternoon Shift:

#3 RC / D - 1798:

Calciner lit and coming up to temperature. Need to start feeding when up to temperature after walkthrough is performed. Making approx.. 50 batches.

Midnight shift:

Day shift: Calciner down. tried to install cutter but there is a bolt jammed in it-work order is in.

Afternoon Shift:

Exhaust to Trimer (eventually to CTO when it is ready)

#4 RC / D-5206:

Continue to feed the remaining bags that were located in the railshed.

Midnight Shift:

Day shift: Continued/B Grodecki will let us know if we are done.

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.

Midnight Shift:

Day shift: Started running re-fires-see J Bodmann email.

Afternoon shift:

Exhaust to 5A DC

Old Pfaudler D-0761:

Continue on as long as the water is clear.

Midnight Shift:

Day Shift: Continued.

Afternoon Shift:

#6 RC / SC Type G (D-0761):

Continue when material available. Pick any miscolored material(black) off of the top of the drums before closing them up.

Midnight shift:

Day Shift: Continued.

Afternoon shift:

Exhaust to Sly Scrubber

PK Blender / Na Selexorb Intermediate:

Down...A work order has been written to have maintenance evaluate PK motor on Sunday(M.V. 6/14/14)

Midnight Shift:

Day shift: ready to start.

Afternoon shift:

TANK 7 / Cu 0226 solution empty:

MOD is in the department.

Midnight shift:

Day shift: Tank being flushed to tote on 2nd floor per Bill Grodecki. Tote has 0226 drainage label and will be sent to Haz waste for disposal.

Afternoon Shift:

New Pfaudler / Cu 0226:

Continue

Midnight shift:

Day shift: Will need cleaning instructions. (Grodecki)

Afternoon Shift:

Abbe Blender – D-5206:

Finished.

Midnight shift: No activity as we are out of feed.

Day shift: No activity

Afternoon Shift: No change.

National Dryer / D-5206:

Done

Midnight Shift:

Day shift: Started cleaning dryer (may need to use Shirmer to power-wash after vacuuming)

Afternoon Shift:

Tower 3 /Cu-0860:

Sheaves have been changed. The next load is Cu-0860. Keep a close eye on this tower. Remaining bags of Cu-0860 will have to be inspected before loading for excessive fines. Engineers are aware of this issue.

Midnight Shift:

Day shift: Will come down on 3rd shift.

Afternoon shift:

Tower 6 / Cu-1230-Next:

DOWN.

Midnight Shift:

Day shift: Maintenance is changing shieves on compressor.

Afternoon shift:

Harrop Kiln - AI-4096 XL

Continued. Use existing drums and place new labels (after old labels are peeled off) on the same spot.

Midnight Shift:

Day shift: Continue

Afternoon shift:

North Screener / DPT 101:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Hold.

Day shift: Hold

Afternoon Shift: Hold.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps . Make sure that we hit the rate required.

Midnight shift:

Day shift: Continue

Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift: DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Day Shift: No activity

Afternoon shift: No change.

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)

Midnight shift:

Day Shift: No activity

Afternoon shift:

TK #2 Change over to V 2010:

Just need to verify that all saggars have been changed over. We can use V 2010, AL saggars that are clean, or new saggars. Fill in work. We will be tentatively starting the week of June 23.

Midnight shift: No activity

Day Shift: No activity

Afternoon shift:

Priorities

- I. Towers and screening to keep up
 - II. 5 RC to have powder for 2 line next week - SA needs to be correct
 - III. 4 RC - get rate to standard (Cu-0026 next). need to inspect and analyze lots quickly on Monday
 - IV. New Pfaudler - Finish Cu-0226, watch solution sp gr (check with Bill on metals check)
 - V. Old Pfaudler and 6 RC - get ready to run SCG with potassium
 - VI. 3 Line get D-1798 start, finish RC and start ASAP
 - VII. ICL 8 wrap and start SNAP
 - VIII. Selectsorb - need eyes on mixing to ensure PPE is correct and see what pressure buildup is
 - IX. Harrop Kiln - make sure track works correctly, no manual pushing/ pulling
- Clean National once other jobs are started - Will determine if Na Carb washing is needed after vacuuming (SNAP next)
- Top three are call outs for sure, use discretion for others.

Lucas changed out the pump on the F1 Scrubber tank on 1st floor.

- 1. DL Page will be replacing a section of the #3 line dust collector during shut down. Ray N. project.
- 2. F1 Scrubber leak – need to check the suction. It may be pulling too hard allowing the water to blow through the blower. Other improvements / repairs need to be discussed for possible work over shut down.
- 3. Pioneer was in to take samples for Asbestos in the Truck and Tray dryers. Project quotes from other contractors underway.
- 4. A bag of ICL-8 out of the dryer is on hold and labeled “Hold for Kristen”.

Below are materials listed that area in Q and not acceptable to use:

Date of Receipt	Material	Material Description	Plant	Storage Location	Batch	In Quality Insp.	Base Unit of Measure	Status
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423142	317.515	KG	Waiting on COA
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423141	12,383.072	KG	Waiting on COA
3/7/2014	55500368	MAGNESIUMCHLORID X 6 H2O	UXCS	0017	OGM062413	5,669.905	KG	Missing COA - Working on getting this
6/11/2014	57350916	ALUMINA VERSAL B-II	UXCS	0002	4422001229	18,143.695	KG	Waiting on COA